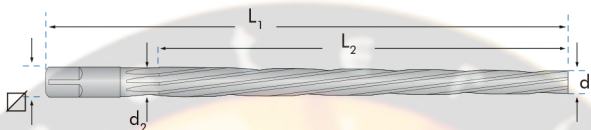


ESCARIADOR CONICO

HSS

DIN
9B

2%
1:50



D mm	Ø mm		L1 mm	L2 mm	□
	d1	d2			
1.00	0.95	1.46	46	28	2.50
1.50	1.40	2.14	57	37	2.50
2.00	1.90	2.86	68	48	2.50
2.50	2.40	3.36	68	48	2.50
3.00	2.90	4.06	80	58	3.15
3.50	3.40	4.56	87	63	3.15
4.00	3.90	5.26	93	68	4.00
4.50	4.40	5.76	95	70	4.00
5.00	4.90	6.36	100	73	5.00
5.50	5.40	6.86	118	90	5.00
6.00	5.90	8.00	135	105	6.30
6.50	6.40	8.50	140	110	6.30
7.00	6.90	9.30	160	125	6.30
8.00	7.90	10.80	180	145	8.00
10.00	9.90	13.40	215	175	10.00
12.00	11.80	16.00	255	210	11.20
14.00	13.86	17.74	255	210	11.20
16.00	15.80	20.40	280	230	14.00
20.00	19.80	24.80	310	250	18.00

P				M		K			N				S		H		
<800	<1,000	<1,200	<1,400	<950	<1,200	<500	<800	<1,400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
●						●	●		●	●		●					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative