

BROCA CILINDRICA HSS/CO

HSS



Ø mm	L mm	I mm
0.50	22	6
0.60	24	7
0.70	28	9
0.80	30	10
0.90	32	11
1.00	34	12
1.05	34	12
1.10	36	14
1.20	38	16
1.30	38	16
1.35	38	16
1.40	40	18
1.50	40	18
1.60	43	20
1.70	43	20
1.80	46	22
1.90	46	22
2.00	49	24
2.10	49	24
2.20	53	27
2.30	53	27
2.40	57	30
2.50	57	30
2.60	57	30
2.70	61	33
2.80	61	33
2.90	61	33
3.00	61	33
3.10	65	36
3.20	65	36
3.30	65	36
3.40	70	39
3.50	70	39
3.60	70	39
3.70	70	39
3.80	75	43
3.90	75	43
4.00	75	43

Ø mm	L mm	I mm
4.10	75	43
4.20	75	43
4.30	80	47
4.40	80	47
4.50	80	47
4.60	80	47
4.70	80	47
4.80	86	52
4.90	86	52
5.00	86	52
5.10	86	52
5.20	86	52
5.30	86	52
5.40	93	57
5.50	93	57
5.60	93	57
5.70	93	57
5.80	93	57
5.90	93	57
6.00	93	57
6.10	101	63
6.20	101	63
6.30	101	63
6.40	101	63
6.50	101	63
6.60	101	63
6.70	101	63
6.80	109	69
6.90	109	69
7.00	109	69
7.10	109	69
7.20	109	69
7.30	109	69
7.40	109	69
7.50	109	69
7.60	117	75
7.70	117	75
7.80	117	75

Ø mm	L mm	I mm
7.90	117	75
8.00	117	75
8.10	117	75
8.20	117	75
8.30	117	75
8.40	117	75
8.50	117	75
8.60	125	81
8.70	125	81
8.80	125	81
8.90	125	81
9.00	125	81
9.10	125	81
9.20	125	81
9.30	125	81
9.40	125	81
9.50	125	81
9.60	133	87
9.70	133	87
9.80	133	87
9.90	133	87
10.00	133	87
10.20	133	87
10.30	133	87
10.40	133	87
10.50	133	87
10.70	142	94
10.80	142	94
11.00	142	94
11.30	142	94
11.50	142	94
11.70	142	94
11.80	142	94
12.00	151	101
12.20	151	101
12.30	151	101
12.50	151	101
12.90	151	101

Ø mm	L mm	I mm
13.00	151	101
13.50	160	108
14.00	160	108
14.50	169	114
15.00	169	114
15.50	178	120
16.00	178	120
16.50	184	125
17.00	184	125
17.50	191	130
18.00	191	130
18.50	198	125
19.00	198	125
19.50	205	140
20.00	205	140

P				M		K			N				S		H		
<800	<1,000	<1,200	<1,400	<950	<1,200	<500	<800	<1,400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 15-35	● 12-20	● 6-16		○ 8-14		● 25-30	● 12-16		○ 50-60	● 30-60		○ 20-25					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative