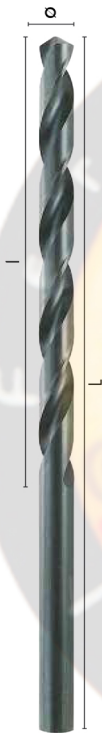


HSS



Ø mm	L mm	l mm
1.0	56	33
1.7	76	50
2.0	85	56
2.0	125	85
3.5	112	73
3.5	210	145
3.5	265	180
4.0	220	150
4.5	185	125
4.5	235	160
4.5	295	200
5.0	245	170
5.5	260	180
5.5	330	225
6.0	205	140
6.0	260	180
6.5	150	95
7.0	156	102
7.0	370	250
7.5	156	102
7.5	225	155
7.5	290	200
7.5	370	250
9.0	320	220
9.0	410	280
9.5	250	175
9.5	410	280
10.0	340	235

Ø mm	L mm	l mm
11.0	365	260
12.0	205	134
12.0	300	220
12.0	375	260
13.0	205	134
13.0	295	205
13.0	375	260
13.0	480	315
13.5	214	140

P				M		K		N				S		H	
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	60 HRC
●						●	●	○	●		○				
15-35						25-30	12-16	50-60	30-60		20-25				

Vc (m/min). ● Optima / Optimun ○ Alternative / Alternative